

AMENDMENTS TO THE CLAIMS

1. (Currently amended) A method of fabricating a steel part by forging, the method ~~being characterized by the following steps:~~comprising the steps of:

- preparing and casting a steel having the following composition in percentages by weight: $0.06\% \leq C \leq 0.35\%$; $0.5\% \leq Mn \leq 2\%$; $\text{traces} \leq Si \leq 2\%$; $\text{traces} \leq Ni \leq 1.5\%$; $\text{traces} \leq Al \leq 0.1\%$; $\text{traces} \leq Cr \leq 1.5\%$; $\text{traces} \leq Mo \leq 0.30\%$; $\text{traces} \leq V \leq 0.5\%$; $\text{traces} \leq Cu \leq 1.5\%$; the remainder being iron and impurities that result from preparation;
- forging a blank for the part at a temperature in the range ~~110° C to 1300° C;~~
1100° C to 1300° C;
- cooling the blank for the part in a controlled manner in still or ~~forged~~forced air at a speed less than or equal to 3°C/s in the range 600°C to 300°C , thereby imparting a bainite microstructure to the blank;
- machining the part; and
- performing a mechanical reinforcing operation on the part at locations that are to be subjected to particularly high levels of stress.

2. (Original) A method according to claim 1, wherein the steel contains 5 ppm to 50 ppm of B.

3. (Original) A method according to claim 1, wherein the steel contains 0.005% to 0.04% of Ti.

4. (Currently amended) A method according to claims 2 and 3 taken together, wherein the steel contains 0.005% to 0.04% of Ti, and wherein the Ti content is equal to ~~not less than~~at least 3.5 times the N content of the steel.

5. (Original) A method according to claim 1, wherein the steel contains 0.005% to 0.06% of Nb.

6. (Original) A method according to claim 1, wherein the steel contains 0.005% to 0.2% of S.

7. (Original) A method according to claim 6, wherein the steel contains at least one of the following elements: Ca up to 0.007%; Te up to 0.03%; Se up to 0.05%; Bi up to 0.015%; and Pb up to 0.15%.
8. (Original) A method according to claim 1, wherein the C content of the steel lies in the range 0.06% to 0.20%.
9. (Original) A method according to claim 8, wherein the Mn content of the steel lies in the range 0.5% to 1.5%, and wherein the Cr content lies in the range 0.05% to 1.5%.
10. (Original) A method according to claim 8, wherein the Cu content of the steel lies in the range 0.5% to 1.5%.
11. (Currently amended) A method according to claim 1, wherein the C content of the steel lies in the range 0.25% to 0.35%, the Si content lies in the range traces to 0.5%, the Mn content lies in the range 0.8% to 2%, the Cr content lies in the range 0.5% to 1.5%, and the Mo content lies in the range 0.05% to 0.20%, the B content lies in the range and wherein the steel contains 5 ppm to 50 ppm of B, and the Ti content lies in the range 0.005% to 0.04% of Ti.
12. (Currently amended) A method according to claim 1, wherein the C content of the steel lies in the range 0.20% to 0.35%, the Si content lies in the range 0.5% to 2%, the Mn content lies in the range 0.8% to 2%, the ~~chromium~~-Cr content lies in the range 0.5% to 1.5%, and the molybdenum-Mo content lies in the range 0.05% to 0.20%, ~~the boron content lies in range~~and wherein the steel contains traces to 50 ppm of B, and ~~the Ti content lies in the range~~ 0.005% to 0.04% of Ti.
13. (Original) A method according to claim 12, wherein annealing is performed in the range 300° C to 500° C for a period of 1 h to 3 h after machining or after controlled cooling in air and prior to machining.

14. (Original) A method according to claim 1, wherein the mechanical reinforcing operation is burnishing.

15. (Original) A steel forging, obtained by the method according to claim 1.

16. (Original) A steel forging according to claim 15, constituting a crank shaft for an IC engine.

17. (Original) A steel forging according to claim 16, wherein the mechanical reinforcing operation is performed on the fillets connecting the crank pins and the bearings of the crank shaft.

18. (New) A method of fabricating a steel part by forging, the method being characterized by the following steps:

- preparing and casting a steel having the following composition in percentages by weight: $0.06\% \leq C \leq 0.35\%$; $0.5\% \leq Mn \leq 2\%$; $traces \leq Si \leq 2\%$; $traces \leq Ni \leq 1.5\%$; $traces \leq Al \leq 0.1\%$; $traces \leq Cr \leq 1.5\%$; $traces \leq Mo \leq 0.30\%$; $traces \leq V \leq 0.5\%$; $traces \leq Cu \leq 1.5\%$; 0.005% to 0.06% of Nb; 0.005% to 0.04% of Ti, where the Ti content is equal to at least 3.5 times the N content of the steel; and 5ppm to 50ppm of B; the remainder being iron and impurities that result from preparation;
- forging a blank for the part at a temperature in the range 1100° C to 1300° C;
- cooling the blank for the part in controlled manner in still or forced air at a speed less than or equal to 3° C/s in the range 600° C to 300° C, thereby imparting a bainite microstructure to the blank;
- machining the part; and
- performing a mechanical reinforcing operation on the part at locations that are to be subjected to particularly high levels of stress.